# **Oxyper® SCM Sodium Percarbonate**

# Description

Product Data Sheet / 1.01.2013

Oxyper® SCM is a high coated, stabilised grade of sodium percarbonate (Sodium carbonate peroxyhydrate) specially designed for use in bleach additive products, detergent powders and tablets, automatic machine dishwash powders and tablets. Sodium percarbonate combines the properties of hydrogen peroxide with the properties of sodium carbonate in an easy to use free flowing white granular powder with excellent water solubility and high rate of dissolution.

The bleaching action of Oxyper® SCM maintains fabric whiteness and colour brightness while effectively removing wine, fruit, coffee, tea and other stains without damaging fibres. The alkalinity, the buffering capacity and water softening properties of sodium carbonate provide additional cleaning benefits, such as helping the removal of natural fatty soils.

Some applications of this product may be regulated or restricted by national or international standards (e.g. for food or feed additives, water treatment, the cosmetic or the pharmaceutical industry, etc). The buyer and the eventual user, in his sole and entire liability, shall respect those standards, orders of any relevant authority, and all existing patents and intellectual property rights; and shall comply with the laws and the regulations applicable to our products and/or to his activity. The buyer and the eventual user must independently determine the suitability of this product for any particular purpose and its manner of use.

For other applications of Sodium Percarbonate, please contact your local Solvay office or visit our website www.persalts.com.

#### □ **Plants:** Rosignano (Italy); Bad Hönningen (Germany)

### Standard Specification

Product Name: Oxyper® SCM

Product characteristics:

Content	Unit	Value	Method of analysis	
Available Oxygen (AvOx)	%	≥12.8	1.1.2 Avox by KMnO4-titration	
Bulk density	g/l	900-1200	1.1.22 Bulk density	
Particle size				
>1600 µm <b>or</b>	%	≤3	1.1.39 mps and span calculation	
>1400 µm	70	≤10	1.1.39 mps and span calculation	
< 150 µm		≤2		
Mean particle size (MPS)	μm	650- 950	1.1.39 mps and span calculation	
Rate of dissolution	%/min	≥90%	1.1.23 Rate of dissolution at 15°C	
(2g/l; 15°C water)	70/11111	(after 2')	1.1.23 Rate of dissolution at 15 C	

Please contact us for further information on product characteristics (methods of analysis, etc).

## □ Identification

Product Name	Oxyper® SCM		
Chemical Name	Sodium Carbonate Peroxihydrate		
Synonyms	PCS, SPC, Sodium Percarbonate		
Molecular weight	314		
CAS Number	15630-89-4		
EC Number (EINECS)	239-707-6		

## Physical and chemical characteristics

Characteristic	Unit	Value	
Appearance	- White, crystalline granules		
Alkalinity	pН	10,4 -10,6 (1% solution)	
Solubility in water	g/l	At 20°C 150 g/l At 30°C 175 g/l	

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## Packaging characteristics

Bulk, BigBags, PE-lined Paper Sacks and PE-Sacks

# Storage and Safety

Oxyper® SCM Sodium Percarbonate is an oxidising agent which can be decomposed by water, direct sources of heat, catalysts etc. Decomposition is accompanied by the liberation of oxygen and steam which can support combustion and can cause pressure bursts in confined spaces. Decomposition in the presence of incompatible materials like organics can be rapid and highly exothermic.

- Avoid contamination by moisture, dirt or other chemicals
- Keep away from organic material, acids, alkalis, reducing agents and metallic contamination
- · Protect from direct sunlight and keep away from heat sources
- Store packed material in a dry area

Please contact Solvay for further information on packaging characteristics (description of road tankers, etc); product handling and storage.

Wear gloves, dust mask and goggles when handling the product. Practice good industrial hygiene. Only use equipment made of suitable materials, e.g. plastic, glass, stainless steel (e.g. 316L) and consult our material safety data sheet.

#### Ratings

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NFPA (National fire protection association) Health = 2 Flammability = 0 Instability = 1 Special = OX

HMIS (Hazardous Material Information System)Health = 2Fire = 0Reactivity = 1PPE = Supplied by User; dependent on local conditions

#### Labelling according to Regulation (EC) 1272/2008

Hazardous Components		Sodium carbonate peroxyhydrate	
Signal Word		DANGER	
Hazard symbols			
Hazard statements	H272 H302 H318	May intensify fire; oxidiser Harmful if swallowed Causes serious eye damage	
Precautionary statements	Refer to Safety Data Sheet according to Regulation EC No. 1907/2006		

### Transport information

Mode	ADR	IMDG	ΙΑΤΑ	
UN number / Class	3378 / 5.1			
Proper shipping name	Sodium carbonate peroxyhydrate			
Packing group	III			
Transport labelling	5.1 Oxidising substance			
Marking	3378	-	-	

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