



Essential Chemicals Soda Ash & Derivatives

Market leader with "world-class" soda ash assets

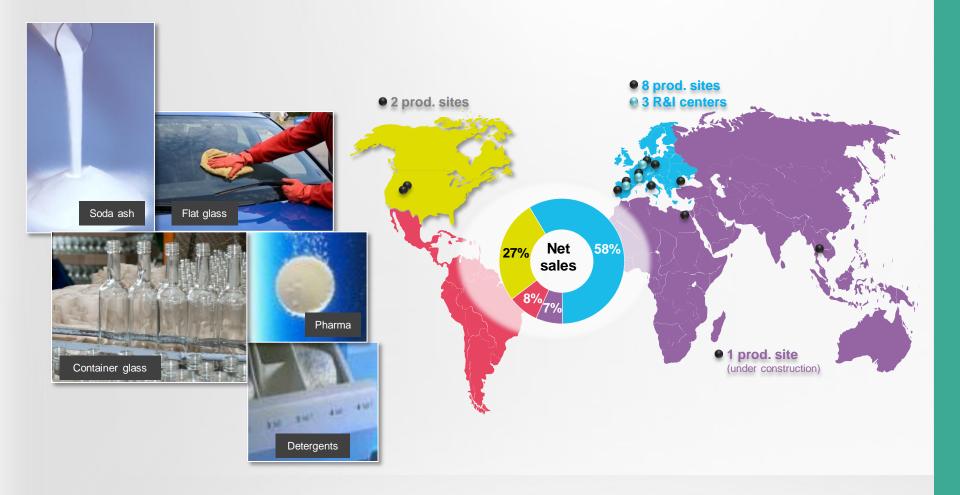


Soda Ash & Derivatives at a glance

Net sales 2013e

€ 1.4 bn

REBITDA 2016 CAGR mid single digit



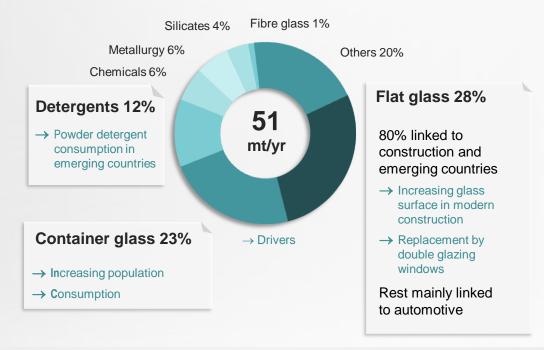


Secured supply and diversified market in soda ash

Solvay vertically integrated for key raw materials and energy **Synthetic** process Limestone Salt brine Steam & Trona mineral Natural process

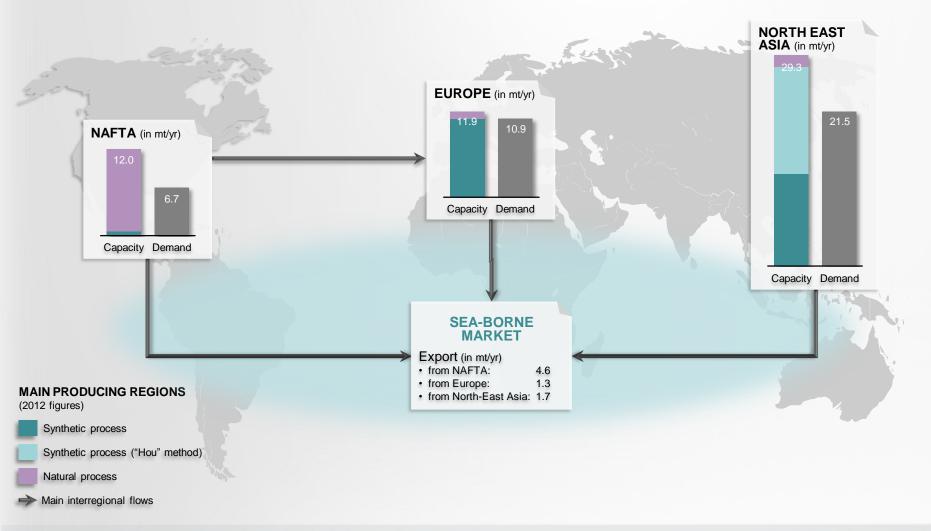
Diversified markets driven by GDP growth

Total market volumes (2012) CAGR 2.5%





Soda ash market is global with regional supply/demand dynamics





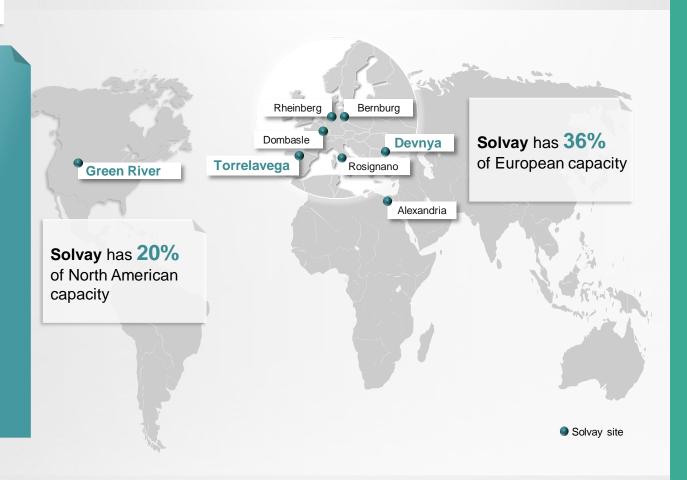
Market leader with "world-class" soda ash assets

Solvay assets

60% "world-class" assets addressing regional and export markets

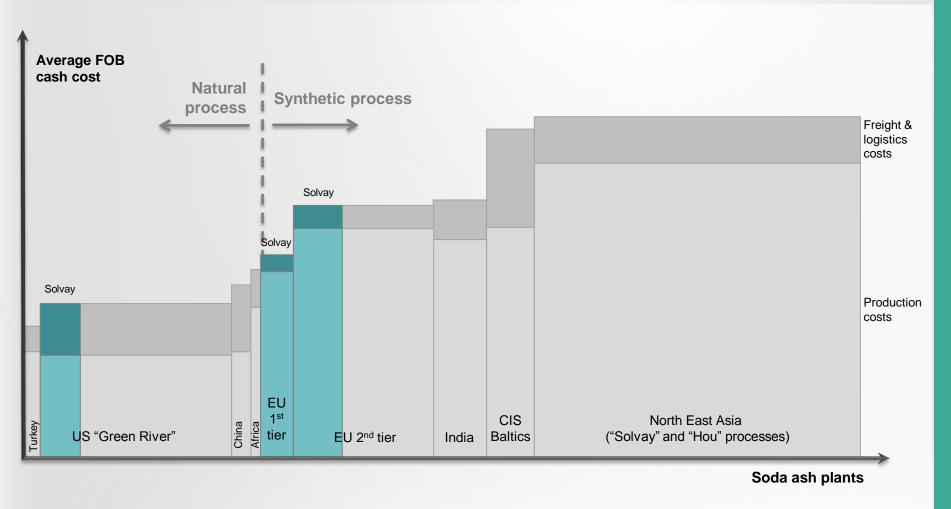
- Green River (US, Wyoming)
 - Natural soda ash production
 - 2.5 mt/yr capacity further ramping up by 12%
- Devnya and Torrelavega (Europe)
 - At delivered cash cost comparable to natural process
 - 2 mt/yr capacity

40% "local" assets addressing local markets





Cost is a key success factor in the soda ash industry



Source, Solvay based on external databases



European soda ash supply/demand to improve in next 3 years

2014-2016

2017-2019

Restructuration started with **closure** announcements

- Solvay Povoa (0.2 mt/yr)
- Tata Winnington (0.5 mt/yr)

Production capacity utilization rate to increase

- Following restructuring at the supply side
- Following slight expected growth in demand

Kazan project

- Potentially adding 2.5 mt/yr production capacity
- Based on natural production process
- Cash cost expected at same level as best-in-class European synthetic assets

Further **restructuring** among least competitive assets in the European industry can be expected



Breakthrough actions to enhance competitiveness in Europe

Key actions

Split of cost savings

Variable costs

- Energy costs
 - 18% reduction of total steam consumption
 - 44% decrease in CO₂ emission right deficit
- Raw materials and logistics

Fixed costs

- Closure of Povoa plant in January 2014
- Reduction by 450 positions

Maintenance savings across plants reducing cost base by 20%

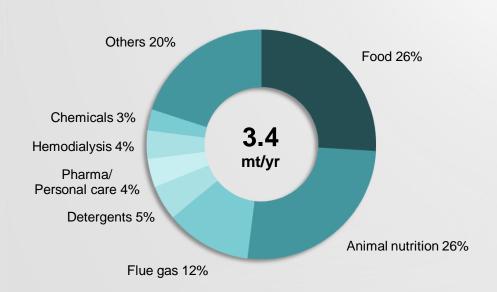
Potential further **restructuring** to be considered, according to market developments





Market maker in Bicarbonate, a profitable growth story

Global Bicarbonate demand



Total market volumes (2012)

Bicarbonate market dynamics

Global **market** growing at **2x GDP rate**, driven by

- Food needs
- Environmental regulations
- Aging population

Solvay is the market leader, actively developing the bicarbonate market through **innovative high-value applications**

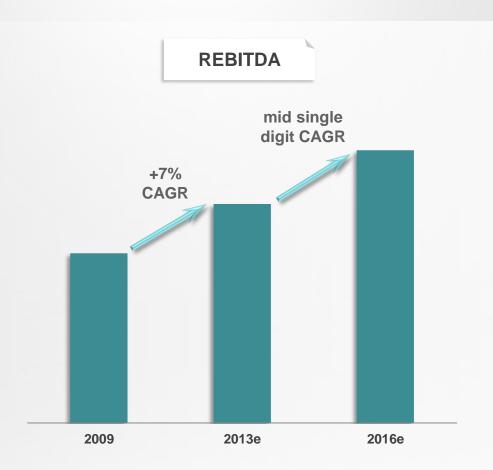
100 kt/yr plant under construction in Thailand to develop Solvay's Asian sales

Solvay is driving the market through new high-value applications

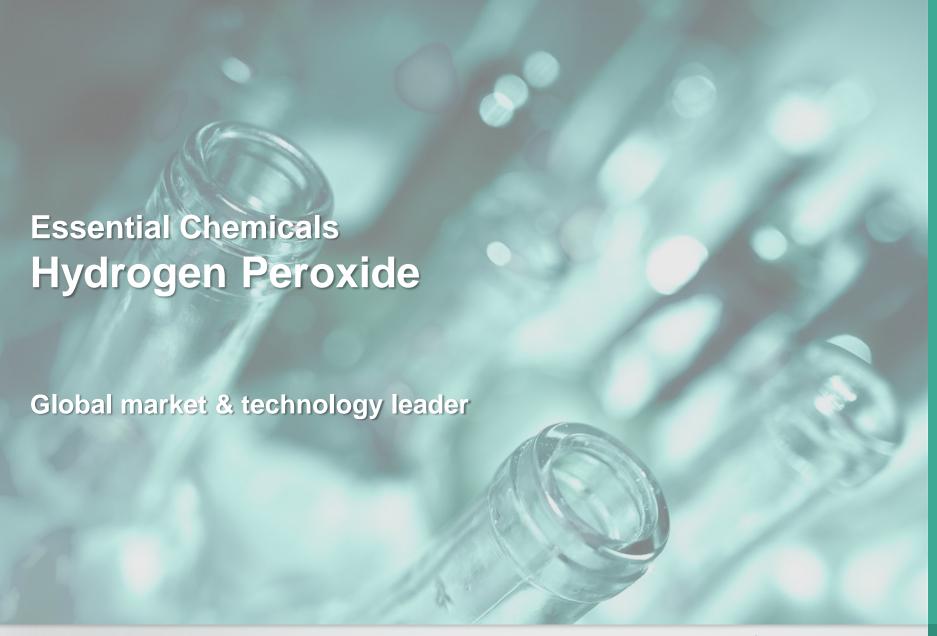


Solvay Soda Ash well placed with high-quality assets

- Breakthrough operational excellence actions across European soda ash plants to further reinforce competiveness
- Ramping up capacity of natural soda ash production in US
- Market maker for bicarbonate, selectively expanding activities in Europe and Asia







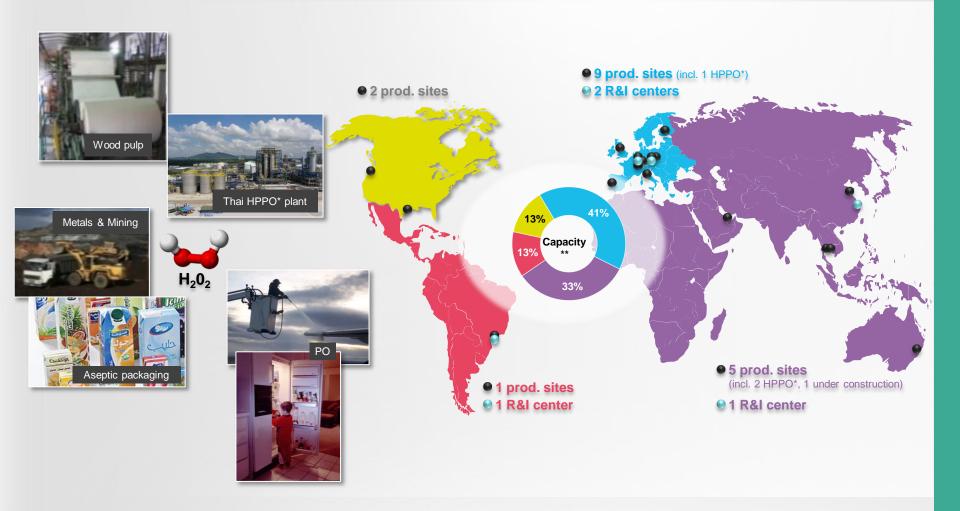


Hydrogen Peroxide at a glance

Net sales 2013e

€ 0.4 bn





^{*} HPPO Hydrogen Peroxide for Propylene Oxide

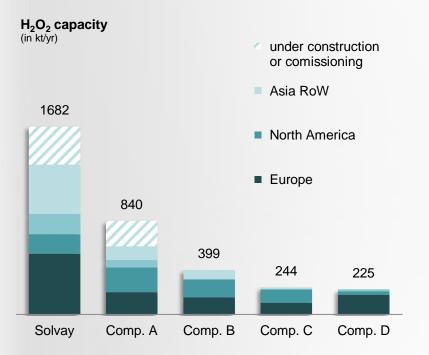


^{**} Capacity includes all plants managed by Solvay (incl. JVs)

Solvay, market and technology leader for hydrogen peroxide

Global market leader

- · Solvay is a global leader
- Continued investments in new markets



Global technology leader

- Innovative applications and products
- Process efficiency

Present on all markets





HPPO* business is a game changer generating strong growth

HPPO application to **grow faster** than Propylene Oxide (PO) market

- New plants favor more efficient H₂O₂ technology (50% of new capacity since 2008)
- PO market to grow at GDP with 1 new mega plant required every 2 years

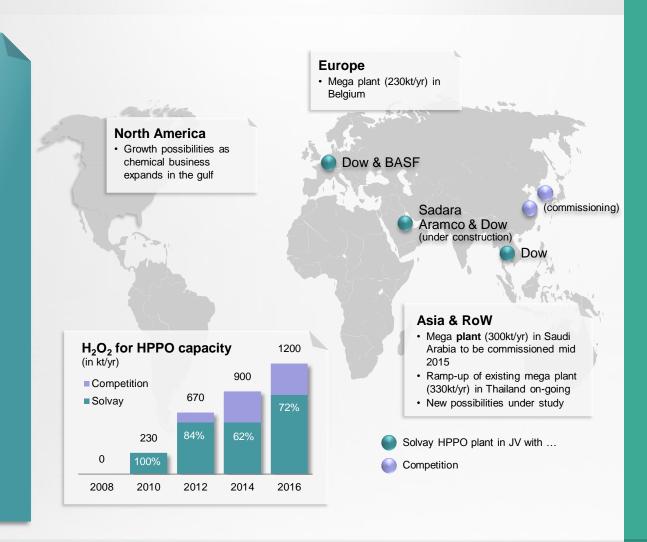
Business set-up allows

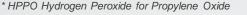
for stable returns

- Captive plants (in JV set-up)
- LT contracts / reduced exposure to market dynamics & energy costs

Solvay leader in HPPO

- Only 2 players capable of building HPPO mega plants
- Partnerships with Dow and BASF for future units on top of current 3 plants







Solvay to maintain leadership in the merchant market

Wood pulp bleaching to grow with global GDP, with contrasted evolution

- Shifting segments: Tissue & diapers vs. paper
- Shifting geographies:
 Growing (LatAm & Asia)
 vs. mature markets (Europe & US)

Other applications to grow with new uses of H₂O₂

- Mining
- Chemicals
- Textile
- Environment, .

North America Solvay #2

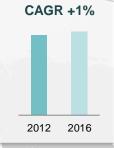
- Focus on high value products
- Growth in Mini-AO technology
- Growth in oil & gas market

Sales volumes CAGR +1%



Europe Solvay #1

- Expand in new geographies (CIS)
- Focus on high value applications



Sales volumes

Latin America Solvay #1*

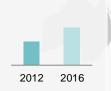
- · Grow wood pulp
- Focus on high value products
- Launch 1st customer on site tailor-made plant





Asia Pacific Solvay #2

- Expand in new territories
- Expand in new applications



asking more from chemistry®

Sales volumes

CAGR +12%



Innovation gives opportunities for new sustainable markets

High value applications

Paramove[™]

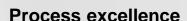
Integrated pest management control in fish farming



New business model

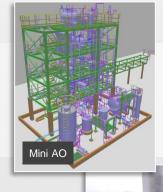
Mini AO

New concept of small & robust production units tailored to and located on customers' premises



Excess heat recovery

Recovery of low temperature energy in process





Global market and technology leader in hydrogen peroxide

- Global market leader in all markets
- Business driven by strong growth dynamics
 - GDP growth in merchant market
 - **对** GDP+ growth in **HPPO**
 - Innovation providing further opportunities

