

Solvay Vision of the Soda Ash Industry

Striving for Security of Supply and Sustainability

Christophe Clemente (President)
Solvay Soda Ash & Derivatives
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CHALLENGES OF THE SODA ASH INDUSTRY



THE STAKEHOLDERS OF THE SODA ASH INDUSTRY SET OUR CHALLENGES











SUPPLIERS



Stakeholders Expectations

- > Safety
- Sustainability
- Security of Supply

Value Creation along the whole value chain

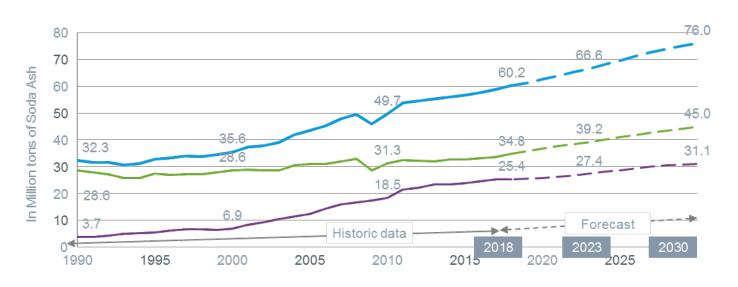




STRIVING FOR SECURITY OF SUPPLY



+16 MT OF SODA ASH DEMAND BY 2030



World
CAGR **2.0% +15.8** Mt

World Excl. China CAGR **2.2%** +10.2 Mt

China CAGR **1.7% +5.7** Mt



- China growth expected to slow down
- RoW expected to grow faster with APAC, LATAM and MEA being main growth drivers

Soda Ash demand expected to increase by +10,2 Mt over 2018-30 excluding China

2018-2023 **+4,4 Mt** (CAGR 2,4%)

2024-2030 **+5,8 Mt** (CAGR 2%)



TIMELY INVESTMENTS SHOULD BE ENSURED TO PROVIDE SECURITY OF SUPPLY







1.4 MT

CAPACITY TO MEET
CUSTOMER NEEDS



2019-2021

+500 kt

Through excellence programs & digitalization



End 2021

+600 kt

Through capacity expansion in Green River

+1,1 Mt Soda Ash



2019-2021

+100 kt

Through excellence programs & digitalization



2020

+200 kt

Through capacity expansion in Devnya

+300 kt Sodium Bicarbonate



RETURN ON INVESTMENTS SHOULD BE DELIVERED TO ENSURE CONTINUOUS VALUE CREATION FOR ALL STAKEHOLDERS



GROWING GEOPOLITICAL UNCERTAINTIES IMPACT GLOBAL TRADE AND PRICE VOLATILITY







FOR 156 YEARS, SOLVAY HAS BUILT A UNIQUE & BALANCED GLOBAL FOOTPRINT TO SECURE THE STRATEGIC SUPPLY OF ITS CUSTOMERS WORLDWIDE



- Offering both natural and synthetic (dense and light) soda ash
- Providing safety of supply through our global network of plants and sales offices
- Having a unique global reach thanks to our logistics networks



€1.6 billion
Net sales 2018

production sites



3 R&I centers Brussels Dombasle Torrelavega

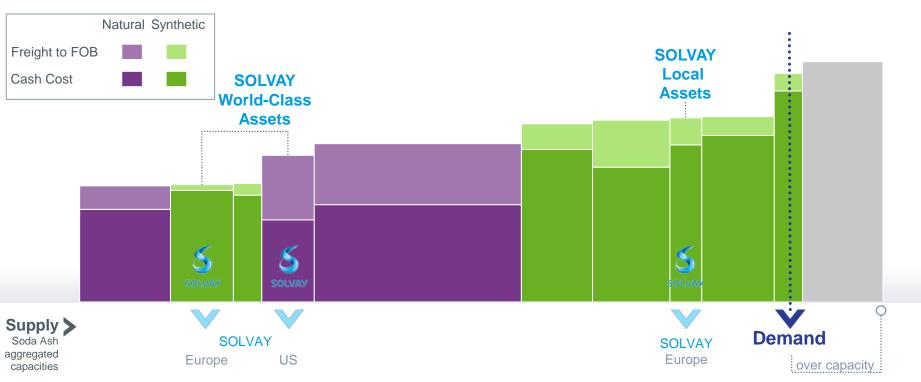


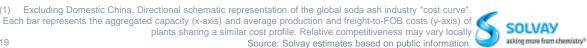
3,200 Employees



AND KEEPS FOCUSING ON COST-COMPETITIVENESS

2018 directional worldwide industry cost curve (\$/t) 1







STRIVING FOR SUSTAINABILITY



MAIN ENVIRONMENTAL CHALLENGES OF THE SODA ASH INDUSTRY

VALUE CHAIN OF SODA ASH



RAW MATERIALS



PRODUCTION

CO₂ (Energy, Limekilns)



TRANSPORT

Shipping emissions (SOx, particles) CO₂



USE

CO₂ (Energy)





WITH 60 MT SODA ASH PRODUCED PER YEAR, THE INDUSTRY EMITS 58 MT OF CO₂



60 Mt SA **58 Mt** CO₂e

Natural Soda
Ash is less
CO₂ intensive
and fulfills 30%
of the demand.

Synthetic Soda Ash is needed and must reduce its CO₂ footprint.

Source: Solvay internal estimate, ESAPA.

SA Production per Process In million tons

CO₂ Emissions Factor (t CO₂ / t SA) ~4 Mt Soda Ash 0.45 t CO₂ / t Soda Ash

> Solution Mining

~13 Mt Soda Ash 0.75

NATURAL

t CO₂ / t Soda Ash

Trona Mining ~12 Mt Soda Ash

> 1.05t CO_2/t Soda Ash

Hou process ~31 Mt

SYNTHETIC

Soda Ash

1.10 t CO₂ / t Soda Ash

Solvay Process

CO₂ IS NOW A TANGIBLE PART OF SODA ASH COST STRUCTURE



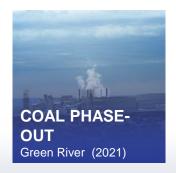
CO₂ regulation and markets are emerging and developing in multiple regions of the world

In European Union, CO₂ cost has increased from 5 €t in 2017 to 25 €t in 2019

Beyond CO₂, other environmental challenges need to be answered (SOx, etc)



SOLVAY REDUCES ITS CO₂ FOOTPRINT > ENERGY TRANSITION IS OUR TOP PRIORITY













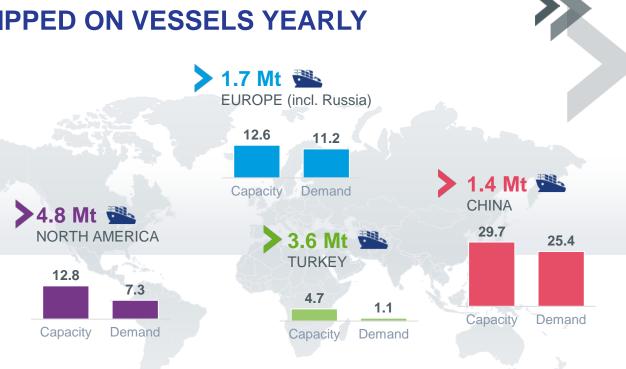
Solvay's Climate Strategy -1 Mt CO₂ over 2017-2025 at constant scope



Decoupling CO₂ emissions from expected growth



12 MT OF SODA ASH **SHIPPED ON VESSELS YEARLY**



20% Soda Ash globally traded in 2018





80%

Local Supply



ENVIRONMENTAL STANDARDS ARE MORE AND MORE STRINGENT ON SEA FREIGHT



(*) IMO (International Maritime Organization) is the United Nations specialized agency with responsibility for the safety and security of shipping, including the prevention of marine and atmospheric pollution by ships Source: Solvay internal estimate



- Vessels operating within ECAs will be required to use fuel oil with a maximum sulfur content of 0.1%.
- All vessels that operate outside <u>Emission Control Areas (ECAs)</u> will be required to use fuel oil with a maximum sulfur content of 0.5% (3,5% today)

Solutions available to clean up shipping emissions

- Use low Sulphur bunkers that are expected to cost 50% more than current high Sulphur bunkers
- · Install exhaust gas cleaning systems
- Use LNG. Only new vessels can be equipped.





SOLVAY DEVELOPS SUSTAINABLE SOLUTIONS FOR THE MARINE INDUSTRY TO HELP COMPLY WITH NEW ENVIRONMENTAL REGULATIONS



Dry exhaust gas treatment system for SOx and particles removal

300 satisfied customers on land benefit from 30 years SOLVAir® experience

SOLVAir® and ANDRITZ developed a sodium-based solution and a filter system to clean exhaust gases from vessels running on High Sulphur Heavy fuel Oil (HFO) diesel engines

99% of Particles are captured

NO WASTE WATER is released back to the sea





LA MERIDIONALE FIRST VESSEL EQUIPPED WITH SOLVAY AND ANDRITZ TECHNOLOGIES







KEY TAKE-AWAYS

SODA ASH DEMAND IS EXPECTED TO GROW BY 16 MT OVER 2018-2030.

To reply to customer needs and avoid product shortage, **TIMELY INVESTMENTS** are needed.

AS A STRATEGIC PARTNER, SOLVAY COMMITS TO SERVE ITS SODA ASH AND BICAR CUSTOMERS BY:

- Developing 1.4 Mt capacity to meet customers needs worldwide
- Focusing on cost competitiveness to mitigate growing uncertainties
- Providing safety of supply through its unique network of plants

ENVIRONMENTAL IMPACT IS NOW A TANGIBLE PART OF THE SODA ASH COST STRUCTURE

Solvay decreases the CO₂ footprint of Soda Ash to fight climate change. Solvay develops new solutions to decrease maritime pollution and address IMO regulation.

RETURN ON INVESTMENTS SHOULD BE DELIVERED TO ENSURE SUSTAINABLE VALUE CREATION FOR ALL STAKEHOLDERS







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SAFETY IS OUR VALUE WE NEVER COMPROMISE ON SAFETY

People protection is an integral part of the way we conduct our business.

We are constantly reviewing our process and monitor it on a daily basis so that every

person producing, delivering or using our products stay safe

Strong involvement of

in our safety culture

contractors

Safety
leadership courses
for managers &
supervisors



Life Saving Rules



Safety days on all sites



Leaders safety visits (LSV)



Clear and defined safety policy and rules



Life saving rules
Devnya



Safety day Rosignano



Safety workshop Dombasle







SOLVAY SODA ASH PLANTS HAVE BUILT OVER THE YEARS STRONG RELATIONSHIPS WITH COMMUNITIES

SOCIETAL ACTIONS

Contributing to society is part of Solvay's DNA. To develop **strong relationships** with communities around our sites, we are engaged in many societal actions that focus on **Science, Youth, Employability & Education, Environment and Solidarity**

Limestone quarry recovery with "SEO Birdlife" Torrelavega

Rayong Beaches cleaned by Solvay's employees Map Ta Phut Fasten your Seatbelt on the Back Seat Devnya

Solvay volunteers give students a look at the future Sao Paulo Christmas tree Project: Santa Claus for Children in Need Rheinberg

Youth First Aid Green River







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